

**WHAT IS CLAIMED IS:**

1. A disc support plate, comprising:  
a substrate; and  
a resin portion placed on said substrate by printing.
- 5 2. The disc support plate as claimed in claim 1, wherein said substrate comprises a metal plate.
3. The disc support plate as claimed in claim 1, wherein said resin  
10 portion is placed on a substantially whole surface of said substrate.
4. The disc support plate as claimed in claim 1, wherein said resin  
portion comprises a first part placed along an edge on the disc loading side  
of said substrate.
- 15 5. The disc support plate as claimed in claim 4, wherein said resin portion further comprises at least one of a second part placed along another edge on the disc unloading side of said substrate and a third part placed between said first and second parts.
- 20 6. The disc support plate as claimed in claim 5, wherein one of said first, second, and third parts is formed discontinuously.
7. The disc support plate as claimed in claim 6, wherein said third  
25 part is formed in a center of said substrate substantially parallel to a disc loading and unloading direction.
8. The disc support plate as claimed in claim 6, wherein said third  
30 part is formed substantially symmetrically with respect to a center of said substrate.

FOOTNOTES

9. The disc support plate as claimed in claim 1, wherein said substrate is roughly 0.3 mm in thickness, and said resin portion is roughly 0.1-0.2 mm in thickness.

5 10. The disc support plate as claimed in claim 1, wherein said resin portion is formed on both faces of said substrate.

11. A device for recording and/or reproducing a disc, comprising:

a casing defining an external shape of the device;

10 a disc support plate disposed in said casing, said disc support plate comprising a substrate and a resin portion placed on said substrate by printing;

a disc compartment arranged in said casing to receive the disc on said disc support plate;

15 means for loading and unloading the disc from said disc compartment;

means arranged in said casing for reproducing the disc in said disc compartment; and

20 means for operating at least one of said disc compartment and said reproducing means.

12. A changer mechanism for discs, comprising:

a plurality of disc support plates, each comprising a substrate and a resin portion placed on said substrate by printing;

25 a disc compartment provided with said plurality of disc support plates, said disc compartment receiving the discs on said plurality of disc support plates;

means for loading and unloading the discs from said disc compartment; and

30 means for selecting one of the discs received in said disc

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compartment.

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